

CTIC-00048 ASSEMBLY SPECIFICATION

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1 Document Control

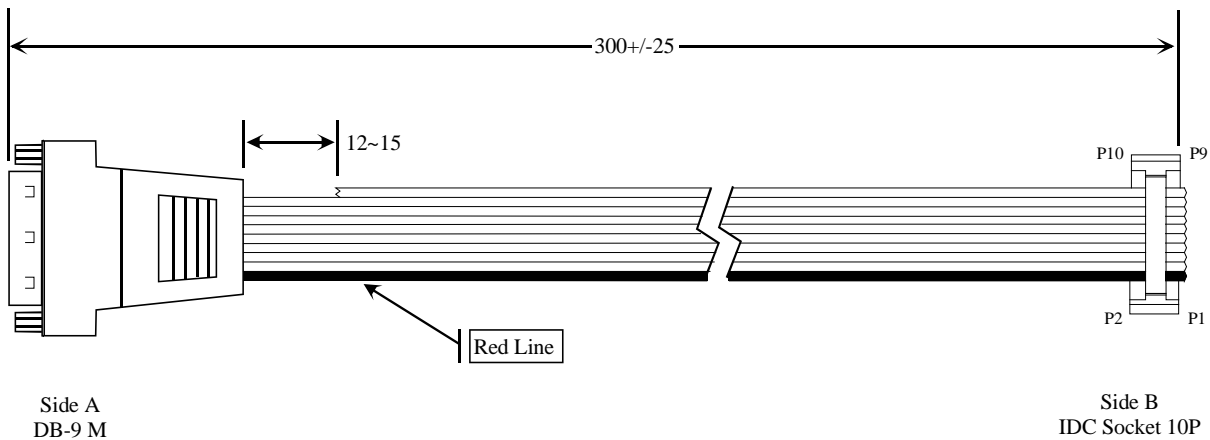
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2 Revision History

Revision	Date	Description
0.00	October 29, 2001	Original

3 Specification

3.1 Overall View and Pinning Information



Wire List		
Side A	RED	Side B
1	_____	1
6	_____	2
2	_____	3
7	_____	4
3	_____	5
8	_____	6
4	_____	7
9	_____	8
5	_____	9
NC	_____	10

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3.2 Assembly Notes.

- 1) For pinning information see section 3.1.
- 2) Cable Length is 300 +/- 25mm long.
- 3) Cable:
Flat cable, 28AWG (7/0.127) Tinned and Standed Copper.
10 conductors, 1.27mm pitch.
Jacket is grey PVC.
UL2651 approved.
- 4) Hex nuts and screws, #4-40UNC to be applied to DB9 SIDEA
- 5) DB9 end is covered with assembly type black hood.
- 6) 10P IDC is phosphor bronze with black colour, pitch: 2.54mm.
- 7) The 10th conductor is unused, please cut it back as shown in diagram in section 3.1.

4 Other Notes

The cable, CTIC-00048 is used for CTI cable CAB104 (CTIC-00049).

5 Test Procedure

Continuity, short circuit and missing wire tests to be performed by supplier/manufacturer.

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