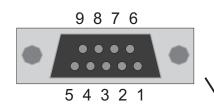
		REVISIONS		
ECN	REV.	DESCRIPTION	DATE	APPROVED
	0.00	Initial	2013-07-22	
	0.00b	Updated Template	2017-08-14	

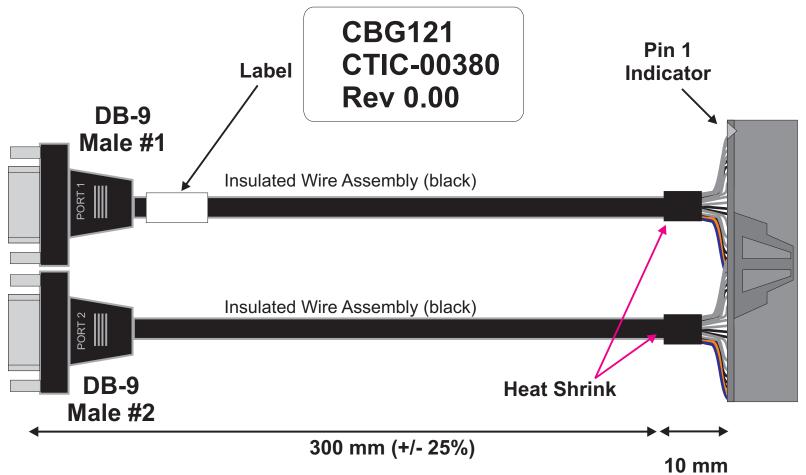


Dual DB-9 Male
Panel Mount Connectors
with mouldings/covers
and hex nut screws

Pinout Information

DB9 #1 20-pin

1	1
6	2
2	3
7	4
3	5
8	6
4	7
9	8
5	9
	10
DB9 #2	
DD9 #Z	
1	11
1 6	11 12
1 6 2	12 13
1 6 2 7	12
1 6 2	12 13
1 6 2 7	12 13 14
1 6 2 7 3	12 13 14 15
1 6 2 7 3 8	12 13 14 15 16
1 6 2 7 3 8 4	12 13 14 15 16 17
1 6 2 7 3 8 4 9	12 13 14 15 16 17 18





FCI
MiniTek 20-pin
Active Latch Housing
10073599-020LF
crimps: 77138

Material Notes

- Cable must be made from **RoHS** compliant components
- Wires must be 26-30 AWG
- Hex nut screws on DB-9 connectors must be installed

	DRAWN PD	DATE 2017-08-14	Connect Tech Inc. Embedded Computing Experts	
ASSEMBLY & TEST PROCEDURE:	CHECKED	DATE	42 ARROW ROAD, GUELPH, ON, CANADA, N1K 1S6	
UNLESS OTHERWISE SPECIFIED:	ENG APPR.	DATE	20-Pin Minitek to 2x DB9M	
DIMENSIONS ARE IN METRIC (MM)	MFG APPR.	DATE		
THIS DRAWING AND SPECIFICATION SHOWN IS CONFIDENTAL AND IS THE PROPERTY OF CONNECT	Q.A.	DATE		
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