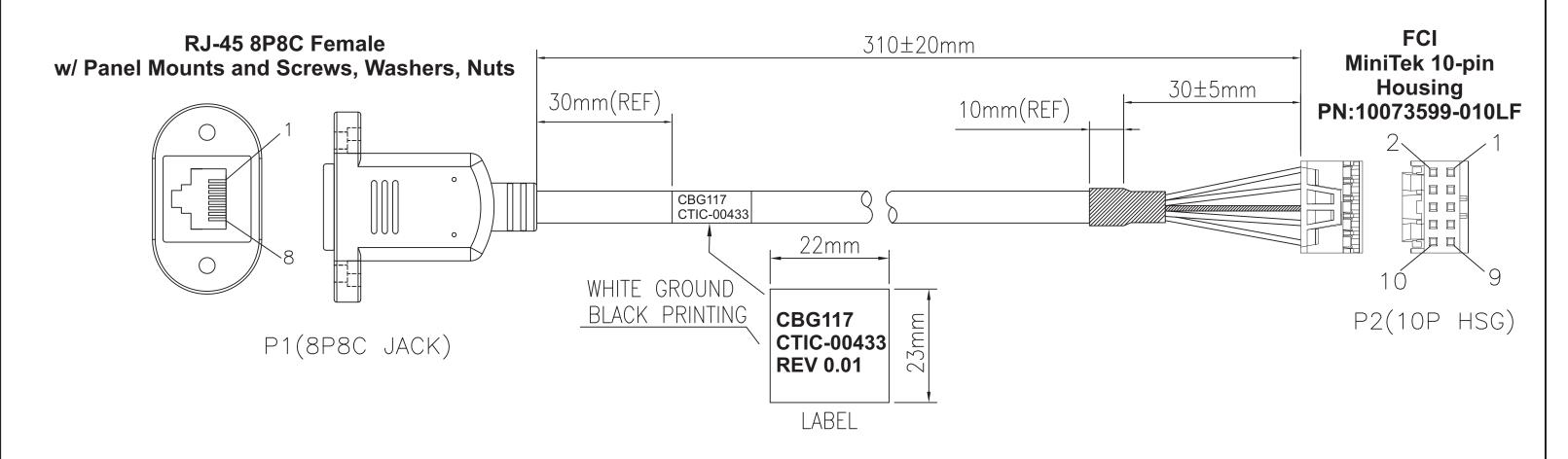
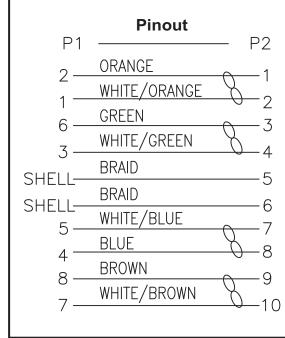
| REVISIONS | | | | | |
|-----------|-----|-------|------------------|------------|----------|
| | ECN | REV. | DESCRIPTION | DATE | APPROVED |
| | | 0.00 | Initial | 2013-06-04 | |
| | | 0.01 | Updated PN Info | 2013-06-09 | |
| | | 0.01b | Updated Template | 2017-08-14 | |
| | | | | | |
| | | | | | |





Material Notes

- 1. Cable is made from **RoHS** compliant components, must be RJ-45 compliant and 26-30 AWG
- 2. RJ-45 socket must be 8P8C (8 Pins, 8 Connectors)
- 3. FCI 10073599-010LF must be used; along with required crimps 77138

| | DRAWN PD | DATE 2017-08-14 | Connect Tech Inc. Embedded Computing Experts |
|---|-------------|-----------------|---|
| ASSEMBLY & TEST PROCEDURE: | CHECKED | DATE | 42 ARROW ROAD, GUELPH, ON, CANADA, N1K 1S6 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN METRIC (MM) | ENG APPR. | DATE | 10-Minitek to RJ45F |
| | MFG APPR. | DATE | |
| THIS DRAWING AND SPECIFICATION SHOWN IS CONFIDENTAL AND IS THE PROPERTY OF CONNECT | Q.A. | DATE | |
| CH INCORPORATED. IT IS NOT TO BE REPRODUCED COPIED OR USED AS A BASIS TO MANUFACTURE YTHING SHOWN WITHOUT PRIOR WRITTEN | NOT DRAWN | TO SCALE | PART NO. CBG117 |
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CTIC-00048 ASSEMBLY SPECIFICATION

This manual is a controlled document. It has been classified as such in order to ensure that concerned parties have access to the most current information. Copies are available from the Document Coordinator at Connect Tech.

DO NOT REPRODUCE THIS MANUAL IN WHOLE OR IN PART

| CTIC-00048 Assembly Specification | | | | |
|---|--|--|--|--|
| Doc # CTIC-00048 Rev: 0.00 October 29, 2001 Page 1 of 4 | | | | |

1 Document Control

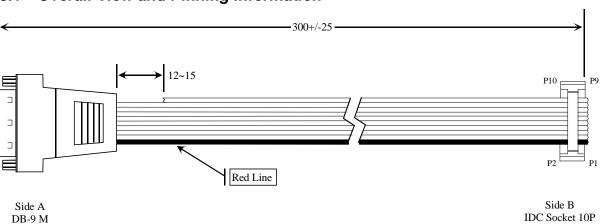
This manual is a controlled document. All issuance's and amendments will be controlled as per CTIQ-20003, Document control.

2 Revision History

| Revision | Date | Description |
|----------|------------------|-------------|
| 0.00 | October 29, 2001 | Original |
| | | |
| | | |

3 Specification

3.1 Overall View and Pinning Information



| | Wire List | |
|---|-----------|-------------------|
| Side A 1 — 6 — 2 — 7 — 3 — 8 — 9 — 5 — | RED | — 5 — 6 — 7 |
| NC — | | |

| CTIC-00048 Assembly Specification | | | | |
|-----------------------------------|-----------|------------------|-------------|--|
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|---|--|--|--|--|--|
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3.2 Assembly Notes.

- 1) For pinning information see section 3.1.
- 2) Cable Length is 300 +/- 25mm long.
- 3) Cable:

Flat cable, 28AWG (7/0.127) Tinned and Standed Copper.

10 conductors, 1.27mm pitch.

Jacket is grey PVC.

UL2651 approved.

- 4) Hex nuts and screws, #4-40UNC to be applied to DB9 SIDEA
- 5) DB9 end is covered with assembly type black hood.
- 6) 10P IDC is phosphor bronze with black colour, pitch: 2.54mm.
- 7) The 10th conductor is unused, please cut it back as shown in diagram in section 3.1.

4 Other Notes

The cable, CTIC-00048 is used for CTI cable CAB104 (CTIC-00049).

5 Test Procedure

Continuity, short circuit and missing wire tests to be performed by supplier/manufacturer.

| CTIC-00048 Assembly Specification | | | | |
|-----------------------------------|-----------|------------------|-------------|--|
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